



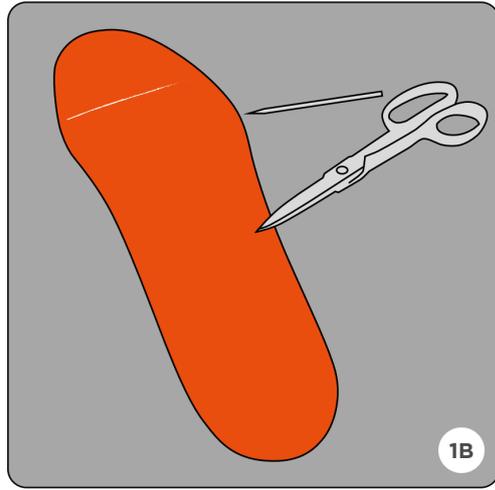
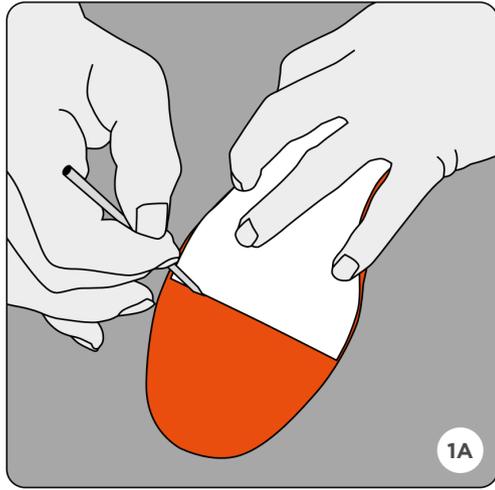
**PODOLAB**  
HOEKSCHER WAARD

## WORK PROTOCOL BATA XSTATIC ORTHO LAYER (SECOND GENERATION)

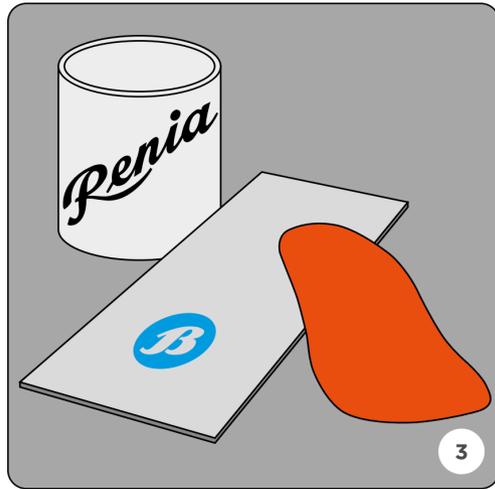
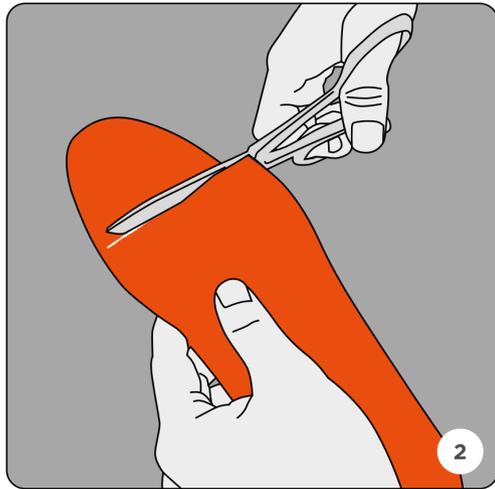
The Bata Xstatic Ortho Layer is supplied as a complete package with ESD milling blocks, ESD sheet materials or ESD prefab soles in various shore values.

Various Xstatic ESD elements are available for padding the arch support or for placing soft forefoot supports.

The Bata Xstatic Ortho Layer must be glued with Reniol AL ESD glue.



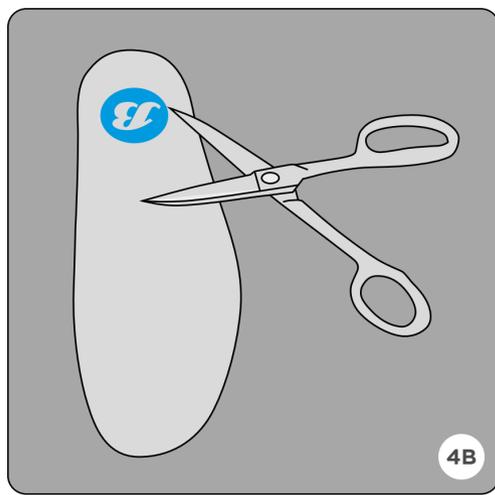
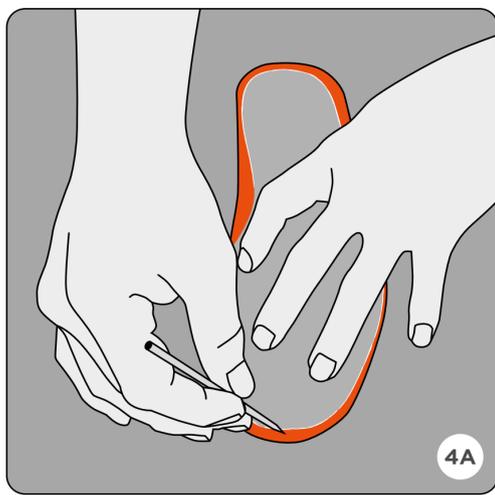
Mill your arch support from the certified **ESD Xstatic** milling blocks. Mark the sole with the **Bata marking patterns** at the correct distance to ensure the free toe height under the safety nose.



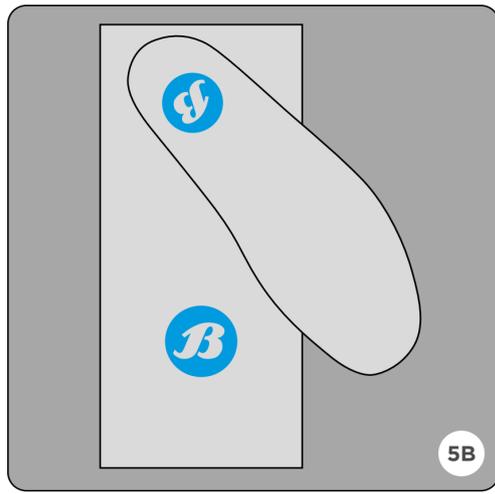
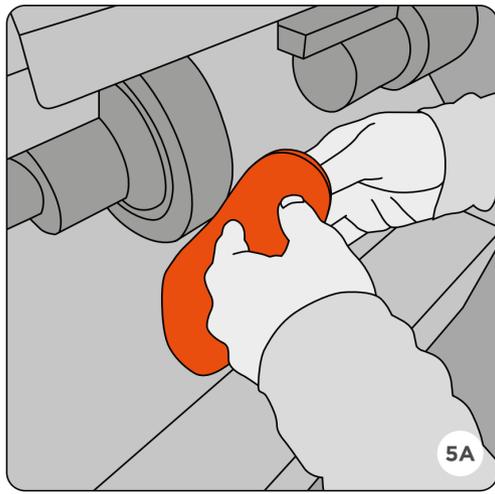
Cut your arch support with scissors and **sand the arch** distal to 0mm.

If desired, place **soft padded elements** from the Xstatic product range on your arch support. Note: glue this with the suitable **Reniol AL ESD glue**.

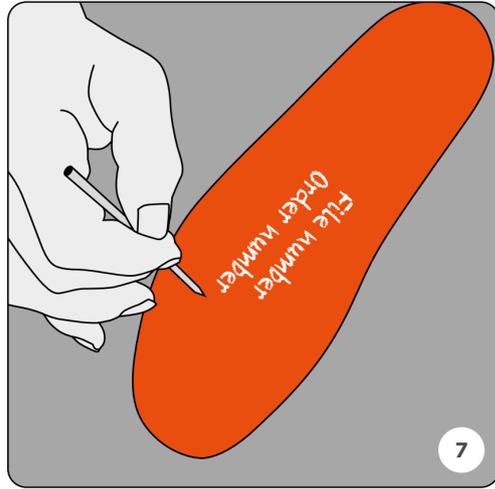
Glue the arch support and the Bata Xstatics Ortho Layer with Reniol AL glue. The Xstatics cover comes in 2 sizes (130x300 and 130x360) and can be ordered individually in the PLHW web shop. **Heat the Bata Ortho Layer** in the oven or with a hair-dryer before placing it on the insole.



Cut the arch support to the correct size and circumference for a good fit in the shoe. Use the **Bata marking patterns** for this.



For a neat finish you can sand the sole neatly all around with a fine sanding belt.



You need to register the Bata arch supports in the free software application **lab.plhw.nl**.

Write down the **file number and the order number** with a waterproof marker on the bottom of the product.

**Note:** the Bata Xstatic Ortho Layer is supplied with ESD milling blocks. The milling blocks are provided with a numerical code and a QR code. You can register easily by scanning the QR code on the milling block or you can manually enter the numeric code.



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